Some manufacturers offer coiled tubing units with hydraulic control; others offer electronic. SERVA builds both and lets you decide, from a broad range of axle configurations, tubing diameters and all necessary related well stimulation equipment, including twin fluid pumpers, command centers, pumps, injectors and the revolutionary iMast well-servicing unit. Additionally, SERVA iMill software provides precise control, icon-driven navigation and wide-range system compatibility.
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**EQUIPMENT**

- SERVA 4-Axle Coiled Tubing Unit – Electric over Hydraulic
- SERVA 3-Axle Coiled Tubing Unit – Electric over Hydraulic
- SERVA 4-Axle Coiled Tubing Unit – Hydraulic Control
- SERVA 3-Axle Coiled Tubing Unit – Hydraulic Control
- SERVA iMast
- SERVA Command Center
- SERVA Reel Trailer, Width 8' 6", 3-Axle & 4-Axle Versions
- SERVA Reel Trailer, Widths 10' 6" & 12’, 24-Wheel & 4-Axle Versions
- SERVA Reel Trailer – Width 10’, 5-Axle Version
- SERVA Twin Quintuplex Fluid Pumper – 1000 hp
- SERVA Twin Triplex Fluid Pumper – 600 hp
- SERVA QPA 1000 Quintuplex Plunger Pump
- SERVA TPD 600 Triplex Pump
- SERVA iMill System
SERVA brings innovative solutions to meet the challenges of an evolving and diverse coiled tubing market. We use modern three-dimensional engineering and design software, coupled with real-world experience, to create fit-for-purpose equipment that allows our customers to excel in its application. At SERVA, we continually work towards delivering the safest, most user-friendly and efficient coil unit that will endure the daily operational and environmental challenges of today’s oilfield.
**MAJOR FEATURES**

- High-visibility control cab with operators’ control chair has uninterrupted view of well site and injector
- Hydraulically deployed stairs for control cabin, one-piece steel construction for maximum rigidity
- Injector tilt mechanism mounted on rear of trailer allows pipe to remain stabbed
- Spill containment underneath reel
- Hydraulic and electric remain for quick rig-in times
- Ability to shift reel dynamically up to 2’ for optimum weight distribution
- Capable of 100,000 lbs payload on tubing reel (2-21-100 Model shown)
- BOP control system integral to tractor wet kit, capable of controlling eight functions
- Guarded underside of reel
- Lift axle on forward-most drive axle on tractor
- Lift axle on forward-most axle on trailer

**SPECIFICATIONS**

**Coiled Tubing Reel 2-17-70**

- Cartridge-style reel, lightweight reel capable of 70,000 lbs payload
- Single-drop trailer is 8’ 6” wide by 13’ 6” high with 22” ground clearance
- Exterior high-pressure manifold stays attached during transport for quick rig-in times
- Hydraulic drive with optional parking brake
- Electronically timed level wind screw
- Stand for transport and remote operation included
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- Hydraulically deployed stairs for control cabin, one-piece steel construction for maximum rigidity
- Injector tilt mechanism mounted on rear of trailer allows pipe to remain stabbed
- Spill containment underneath reel
- Hydraulic and electric remain for quick rig-in times
- Ability to shift reel dynamically up to 2’ for optimum weight distribution
- Capable of 100,000 lbs payload on tubing reel (2-21-100 Model shown)
- BOP control system acts as a standalone skid-mounted package
- Guarded underside of reel
- Lift axle on forward-most drive axle on tractor
- Lift axle on forward-most axle on trailer

SPECIFICATIONS

Coiled Tubing Reel 2-17-70

- Cartridge-style reel, lightweight reel capable of 70,000 lbs payload
- Single-drop trailer is 8’ 6” wide by 13’ 6” high with 22” ground clearance
- Exterior high-pressure manifold stays attached during transport for quick rig-in times
- Hydraulic drive with optional parking brake
- Electronically timed level wind screw
- Stand for transport and remote operation included
This unit consists of a Kenworth T800 tractor providing hydraulic power to the trailer-mounted control cabin, reel and injector. The control cabin is raised hydraulically to allow maximum visibility of reel, injector, crane truck and well site. The unit will accept a 100,000 lbs or an 80,000 lbs injector (Hydrarig or SERVA design). Hydraulic cylinders will tilt injector to allow coiled tubing to stay “stabbed” during transport. Reel capacity, by volume, is 26,250' of 2".
MAJOR FEATURES

- High-visibility control cab with operators’ control chair has uninterrupted view of well site and injector
- Hydraulically deployed stairs for control cabin, one-piece steel construction for maximum rigidity
- Injector tilt mechanism mounted on rear of trailer allows pipe to remain stabbed
- Spill containment underneath reel
- Hydraulics remain hooked up for quick rig-in times
- Ability to shift reel up dynamically to 2' for optimum weight distribution
- Capable of 100,000 lbs payload on tubing reel (2-21-100 Model shown)
- BOP control system integral to tractor wet kit, capable of controlling eight functions
- Guarded underside of reel
- Lift axle on forward-most drive axle on tractor
- Lift axle on forward-most axle on trailer

SPECIFICATIONS

Coil Tubing Standard Reel Sizes

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Tubing Size</th>
<th>Tubing Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.75-17-70</td>
<td>1.75”</td>
<td>17,000' (5,200 m)</td>
</tr>
<tr>
<td>2-18-70</td>
<td>2.00”</td>
<td>18,000' (5,500 m)</td>
</tr>
<tr>
<td>2-21-100</td>
<td>2.00”</td>
<td>21,000' (6,400 m)</td>
</tr>
<tr>
<td>2.375-11-100</td>
<td>2.375”</td>
<td>11,000' (3,300 m)</td>
</tr>
<tr>
<td>2.375-16-110</td>
<td>2.375”</td>
<td>16,5000' (5,000 m)</td>
</tr>
<tr>
<td>2.875-13-110</td>
<td>2.875”</td>
<td>13,000' (4,000 m)</td>
</tr>
</tbody>
</table>
This unit consists of a Kenworth T800 tractor providing hydraulic power to the trailer-mounted control cabin, reel and injector. The control cabin is raised hydraulically to allow maximum visibility of reel, injector, crane truck and well site. The unit will accept a 100,000 lbs or an 80,000 lbs injector (Hydrarig or SERVA design). Hydraulic cylinders will tilt injector to allow coiled tubing to stay “stabbed” during transport. Reel capacity, by volume, is 26,250' of 2".
MAJOR FEATURES

- High-visibility control cab with operators’ control chair has uninterrupted view of well site and injector
- Hydraulically deployed stairs for control cabin, one-piece steel construction for maximum rigidity
- Injector tilt mechanism mounted on rear of trailer allows pipe to remain stabbed
- Spill containment underneath reel
- Hydraulics remain hooked up for quick rig-in times
- Ability to shift reel up dynamically to 2' for optimum weight distribution
- Capable of 100,000 lbs payload on tubing reel (2-21-100 Model shown)
- BOP control system integral to tractor wet kit, capable of controlling eight functions
- Guarded underside of reel

SPECIFICATIONS

Coiled Tubing Reel 2-21-100

- Cartridge-style reel, heavy-duty reel capable of 100,000 lbs payload
- Single-drop trailer is 8' 6" wide by 13' 6" height with 13" ground clearance
- Hydraulically extended fall arrestor pole
- Exterior high-pressure manifold stays attached during transport for quick rig-in times
- Hydraulic drive with optional parking brake
- Electronically timed level wind screw
- Stand for transport and remote operation included
SERVA iMast

SERVA strives to design innovation, safety and productivity into all of the equipment it builds. SERVA feels the iMast is a huge step to meeting these goals. The SERVA iMast combines the efficiency and versatility of a crane handling an injector, with the safety and control of a traditional Masted Coil Unit. The iMast provides a positive connection to the injector, allowing manipulation of the injector in multiple planes. The telescoping mast with the ability to reach multiple well heads on a single location brings a new level of safety and productivity to the coiled tubing service industry.

MAJOR FEATURES

The SERVA iMast Spread brings safety, productivity and innovation to your coiled tubing business.

By combining the SERVA iMast, Command Center, Reel Trailer, Nitrogen and Twin Fluid Pumpers, a seamless control of all products will bring increased safety and efficiency at the wellsite.
The ergonomically designed SERVA Command Center brings control, hydraulic power and employee safety in one climate-controlled unit for your large-capacity coil spread. The Command Center can control the Reel Trailer, BOPs, iMast, Injector, Nitrogen Unit and Twin Pumper, bringing safety and efficiency to coiled tubing operations. The Command Center has a self-contained power pack providing its own electrical and hydraulic power. The Command Center’s middle compartment allows multiple configurations including: locker room, tool room or chemical lab.

MAJOR FEATURES

The Command Center allows you to control your ultra-high-capacity reel trailer while integrating the iMast, Nitrogen and Twin Pumper controls in one central location.
This unit consists of a quad-axle trailer, injector storage support structures and an opening for a customer-supplied coiled tubing storage reel. A bulkhead with quick disconnects will be provided to connect hydraulic hoses for power from an existing SERVA Coiled Tubing Unit to operate the reel. Hydraulic cylinders will tilt the injector to allow the coiled tubing to remain stabbed during transport.

Located on the front upper deck will be a control cab facing the reel to give the operator control over reel functions.
**Dimensions**
- Length: 54' (16,459 mm)
- Width: 8.5' (2,591 mm)
- Height: 162" (4,115 mm)
- Steer axle weight (est): 14,652 lbs (6,660 kg) *
- Drive axle weight (est): 59,162 lbs (26,892 kg) *
- Trailer axle weight (est): 68,518 lbs (31,158 kg) *
- Total weight (est): 142,332 lbs (64,696 kg) *

*Assumes a 20,000 lbs tractor and 12,800 lbs injector, gooseneck and stripper

**Major Features Specifications**
- Trailer description ............Single-drop, T-1 construction
- Capacity..............................126,000 lbs (57,273 kg)
- Suspension............................Hendrickson 25k air ride
- Axles.............................. 4 x 25,000 lbs IMT F22H axles w/Haldex auto slack adjusters
- Axle spacing ........................................60" (1,524 mm)
- Tires ........................................... Dunlop SP160 11R22.5
- Wheel ........................................... 8.25 x 22.5 polished aluminum
- Brakes ........................................... 22,500 lbs per axle
- ABS brake system ...............4S/2M Meritor ABS system
- Landing gear .........................Holland Mark V 2 speed, 62,500 lbs lifting capacity
- Reel diameter opening .................150" (3,810 mm)
- Kingpin diameter ....................2" (50.8 mm)
- Kingpin height ......................51" (1,270 mm)
- Kingpin set back ......................24" (457 mm)
This unit consists of a Kenworth T800 Tridrive tractor, spooling cab, injector storage mount with tilt and a coil tubing reel all mounted on a Peerless trailer. Hydraulic power to the trailer is through a bulkhead and Stucchi quick disconnects from the Coiled Tubing Trailer unit to operate the reel and level wind. Hydraulic cylinders will tilt injector to allow coiled tubing to stay “stabbed” during transport. The spooling cab, located on the front upper deck, will face the reel to give the operator control over level-wind functions. The unit will be designed for ambient temperature range of -40°C to +40°C.
MAJOR FEATURES

- **Chassis:** Outside rail torque tube CTU chassis of fabricated T-1 steel with tapered rails to kingpin structure for jeep clearance
- **Capacity:** 140,000 lbs
- **Dimensions:**
  - 53’ overall length
  - 126” overall width
  - 45” lower deck height laden
  - 65” gooseneck deck height laden
  - 64.25” to reel mount laden
  - 526” wheelbase

  All dimensions approximate and subject to change during design review
- **Crossmembers:** Formed and fabricated crossmembers located per customer requirement
- **Gooseneck:** Gooseneck length sufficient for use with a tandem axle jeep
- **Kingpin:** 2” weld-in kingpin structure with a 12.5” kingpin setting and a 52” mounting height unladen with a narrow style pick-up throat
- **Lower decking:** 0.1875” Aluminum checkerplate decking installed on the rear half of the trailer and fender wells with cutout for injector area
- **Removable access doors for Inner Wheel:** Aluminum removable doors to allow access for inner wheel removal with restraint chains
- **Suspension:** Interchangeable 24-wheel underslung air ride suspension with 40,000 kg capacity. 60” axle spacing. The rear section of the trailer can unpin and an optional quad-axle suspension can replace the 24-wheel suspension

SPECIFICATIONS

### Trailer Width

#### 10' 6" Trailer
- **Tubing size:** 2.375"
  - Capacity: 8,940 m (29,330’)
- **Tubing size:** 2.625"
  - Capacity: 7,040 m (23,100’)
- **Tubing size:** 2.875"
  - Capacity: 5,600 m (18,500’)

#### 12' Trailer
- **Tubing size:** 2.375"
  - Capacity: 9,950 m (32,600’)
- **Tubing size:** 2.625"
  - Capacity: 7,980 m (26,180’)
- **Tubing size:** 2.875"
  - Capacity: 6,890 m (22,600’)

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This unit consists of a 5-axle trailer, injector storage support structure and a coiled tubing reel. Hydraulic power to the trailer is through a bulkhead and quick disconnects from the Control Trailer unit to operate the reel and level wind. Hydraulic cylinders will tilt injector to allow coiled tubing to stay “stabbed” during transport.

Trailer will have the front two axles steerable for ease of maneuvering and a rear axle will be a lift axle also for ease of maneuvering on location.
**MAJOR FEATURES**

- Capacity (tubing and fluid): Over the road (with booster): 123,000 lb (61.5 t)
- On Location (with stabilizers deployed): 172,000 lbs (86 t)
- GAWR: 240,000 lbs at 65 mph with 11R22.5, 16 ply tires
- Kingpin setback: 16" (406.4 mm)
- Kingpin height (nominal): 52" (1,321 mm)
- Swing Clearance: 17' (5,182 mm)
- Stabilizers (4): Power Packer 6" diam with screw locks and removable pads
- Capacity: 85,000 lbs each
- Beam construction: Fabricated I-Beam
- Flanges: 130,000 psi yield strength
- Web: 80,000 psi yield strength
- Booster Connection: Tandem lug connection
- Upper Deck Length: 21.5' (6,553 mm)
- Lower Deck Length: 47.58' (14,502 mm)
- Lower Deck Height (loaded): 4.75' (1,448 mm)
- Suspension: Ridwell air ride 25,000 lbs capacity w/rear lift
- Front 2 axles: Self steer, 23,000 lbs capacity
- Rear 3 axles: Straight, 27,500 lbs

**SPECIFICATIONS**

- Estimated including tractor, jeep, booster, injector and tubing.

**Dimensions**

- Length (est) ..................................... 130' (39,624 mm)
- Width .................................................. 10' (3,048 mm)
- Height ............................................. 15.16' (4,627 mm)
- Steer axle weight (est) ..................... 15,300 lbs (6,955 kg)
- Drive axle weight (est) ............... 48,000 lbs (21,818 kg)
- Jeep axle weight (est) ....................... 59,000 lbs (26,818 kg)
- Trailer axle weight (est) ............. 78,350 lbs (35,614 kg)
- Booster axle weight (est) ............ 37,500 lbs (17,045 kg)
- Total weight (est) ....................... 238,150 lbs (108,250 kg)
The SERVA 1000 hp Twin Quintuplex Fluid Pumper is a heavy-duty trailer-mounted unit that utilizes two SERVA QPA1000 Quintuplex pumps driven by Caterpillar C-18 engines through Caterpillar CX35-P800 transmissions and two-speed auxiliary transmissions.

Performance Parameters
- Minimum ambient temperature: -40°C (-40°F)
- Maximum: 51°C at 152 m (124°F at 500'); 49°C at 1,067 m (121°F at 3,500'); 46°C at 3,048 m (114°F at 10,000')
- Duty cycle: 4 hours continuous pump time at 100% maximum speed and torque
- Discharge pumping MAWP: Atmospheric 103,400 kPa (15,000 psi)
- Optional heated or non-heated onboard chemical storage

Engines and Transmissions
- Engine ........................................Caterpillar C-18 rated, 800 bhp @ 2,100 rpm
- Transmission ............................... Caterpillar CX35-800
Optional power plant packages available upon request

Quintuplex Pumps
The high-pressure pumps used will be SERVA QPA-1000 positive displacement Quintuplex pumps.
- Type.................................................. Single-acting Quintuplex
- Stroke..................................................6" (152.4 mm)
- Gearbox ratio ...........................................4.61:1
- Rater horsepower......................................1,000 hp
The SERVA 600 hp Twin Triplex Fluid Pumper is a heavy-duty spread axle trailer that utilizes two SERVA TPD600 Triplex pumps to provide fluid for a variety of coiled tubing applications.

Powered by 630 hp engines with automatic transmissions, it is capable of running the hydraulics on the unit as required. Process piping is designed to allow the customer to load fluid and supply fluid to the TPD600 pumps from either side of the unit.

**SERVA Twin Triplex Fluid Pumper – 600 hp**

**MAJOR FEATURES**

**SPECIFICATIONS**

**Performance Parameters**
- Minimum ambient temperature: -40°C (-40°F)
- Maximum: 51°C at 152 m (124°F at 500'); 49°C at 1067 m (121°F at 3,500'); 46°C at 3048 m (114°F at 10,000')
- Duty cycle: 4 hours continuous pump time at 100% maximum speed and torque
- Discharge pumping MAWP: Atmospheric 103,400 kPa (15,000 psi)
- Optional heated or non-heated onboard chemical storage

**Engines and Transmissions**
- Engine ...................... Detroit S60, 630 bhp @ 2,100 rpm
- Transmission .................................. Allison 4700 OFS
  Optional power plant packages available upon request

**Triplex Pumps**
The high-pressure pumps will be SERVA TPD600 positive displacement pumps.
- Type .............................................. Single-acting Triplex
- Stroke .................................................... 6" (152.4 mm)
- Gearbox ratio ..................................................... 4.61:1
- Rater horsepower .............................................. 600 hp
SERVA QPA 1000 Quintuplex Pump

SERVA QPA 1000 Quintuplex Plunger Pumps are designed for high-pressure well service. Each pump is equipped with a chain case. The Quintuplex Pump is designed to pump cement slurries, sand-laden fluids, crude oil, acids, mud and other oil well servicing fluids.

SPECIFICATIONS

Power End
- Rated maximum brake horsepower .......... 1,000 bhp
- Maximum rod load .................................. 100,000 lbs
- Stroke length ........................................... 6" 
- Gear ratio ............................................... 4.6:1
- Plunger .................................................... 3" to 4.5"
- Pump weight .......................................... 7,000 lbs

Power End Features
- Crankshaft construction
- Pressure-lubricated wrist pins through crankshaft
- Ground, honed crosshead guides
- Proprietary crosshead coating
- Left or right gearbox mounting
- 16 input drive positions

Fluid Ends
- Forged alloy steel mono-block fluid end with removable stuffing box
- Valve-over-valve fluid end
- Left- or right-side suction and discharge connections
- Suction manifold with Victaulic connections
- Hard-coated plungers
- High-performance header-ring style packing
- Center-gauge connection
- Fabricated steel suction manifold
- Replaceable alloy steel wing-guided valves
- Replaceable urethane valve inserts

SERVA QPA 1000 Quintuplex Pump
SERVA TPD 600 Triplex Pump

SERVA TPD 600 Triplex Pumps are used for cementing and acidizing service. Their short length allows back-to-back placement of two pumps on the unit with less than 102" total width.

Fluid End
- Forged alloy steel mono-block fluid end with removable stuffing box
- Valve-over-valve fluid end
- Left- or right-side suction and discharge connections
- Suction manifold with Victaulic connections
- Hard-coated plungers
- High-performance header-ring style packing
- Center-gauge connection
- Fabricated steel suction manifold
- Replaceable alloy steel wing-guided valves
- Replaceable urethane valve inserts

SPECIFICATIONS

Power End
- Rated max brake horsepower. ......................... 600 bhp
- Maximum rod load. ................................... 100,000 lbs
- Stroke length .................................................. 6"
- Gear ratio ...................................................... 4.6:1
- Plunger ....................................................... 3" to 4.5"
- Pump weight ................................................. 4,600 lbs

Power End Features
- Crankshaft construction
- Pressure-lubricated wrist pins through crankshaft
- Ground, honed crosshead guides
- Proprietary crosshead coating
- Left or right gearbox mounting
- 16 input drive positions
The SERVA intelligent milling software is a breakthrough fully automated control system to drastically improve efficiency, reduce pipe fatigue, reduce dummy trips and optimize down-hole milling operations. The SERVA iMill system uses closed-loop control to optimize down-hole milling operations based on user-configurable parameters. The system provides a dynamic and reliable means of automated down-hole milling—all controlled from a touch-screen display. This system assists in reducing milling time and decreasing cost, while extending the life of coiled tubing.
SERVA’s iMill technology is available as a fully integrated control system or can be easily retrofitted as a kit onto any existing coiled tubing unit. The iMill system works with a wide variety of injectors from any manufacturer.

The control system operates in two distinct modes, downhole and milling. Milling mode optimizes slow speed milling operations, offering precise control and dramatically increased reaction time to changing well conditions. Downhole mode optimizes safety and control while traveling in and out of hole. The system maintains a constant speed while automatically controlling the injector chain tension and traction pressure, avoiding unnecessary wear and tear fatigue on pipe, extending string longevity. Multiple configurable alarm setpoints allow the user to maintain safe operations, with pre-emptive alarms and instantaneous injector control.

In milling mode, the system can be configured to maintain one of three different parameters: weight on bit, rate of penetration and differential pressure. The user selects a setpoint for one of the parameters. This becomes the control parameter. After the control parameter is selected, a setpoint for each of the remaining two can be entered. These two setpoints become the alarm parameters. The control system will use closed-loop control to achieve the setpoint of the control parameter while not exceeding the setpoint of either alarm parameter. As the value of either alarm parameters approaches the setpoint, the user will be given a visual warning. If either alarm parameter is exceeded, the unit will automatically stop milling. One or both alarm parameters can be disabled by the user if required. An output is available to be used by any other control system to alert additional units, such as a SERVA Twin Fluid Pump Trailer, to a shutdown condition.

After all three parameters have been set, the user can begin the milling sequence. Users can enter a predetermined depth limit that will set the system to stop once that depth has been reached. After hitting start, the control system will begin milling operations. Upon starting, the control system will record the current pressure and weight that will be used to calculate the weight on bit and differential pressure values. All three parameters are fully configurable by the user through an easy-to-use, touchscreen interface. Proportional control is achieved through an electric over hydraulic circuit. The system accurately controls the flow to the injector allowing for fine speed control over milling operations. The SERVA iMill system is a cost-effective addition to any SERVA coiled tubing unit that promotes efficiency in down-hole milling operations.
From the Siberian tundra to the north China Sea to the Middle East, to Africa and all across the Americas, SERVA is defining this century’s model of oil and gas production, onshore and offshore, with vision, innovation, manufacturing and resources to serve the growing demands of progress and opportunity.
Today, an evolving energy landscape is opening a world of possibilities in oil and gas development. And one company at the center of this energy revolution is uniquely equipped with the know-how and ingenuity to make those possibilities happen—SERVA.

**SERVA PRODUCT**
SERVA designs, manufactures and markets a diverse line of specialized products to surround the well with cementing, stimulation, coil tubing applications, ancillary pumps, well-servicing pumps, fluid ends, downhole tools, software and controls and more—for the most demanding environments on- and offshore.

**SERVA LEADERSHIP**
SERVA is the one company with leadership at the heart of oil and gas development for decades, building one-of-a-kind customer relationships and comprehensive on-site expertise.

**SERVA ENGINEERING AND TESTING**
One company with the most extensive testing facilities, hundreds of engineers and rigorous processes and controls. It’s here that SERVA demonstrates its ingenuity, commitment to quality and in-field performance.

**SERVA GLOBAL RESOURCES**
As part of the EnTrans family of companies, SERVA joins Kalyn Siebert and Heil Trailer International in surrounding the well pad not only with stimulation and completion equipment, but also with oil and gas transportation—a comprehensive, pad-to-pump partnership to optimize even greater efficiencies and value.
SERVA
Well served.

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